

Abstract

The invention relates to a surface decoration for a covering part, especially for an inner trim part in a motor vehicle, partially formed by a cast skin. The surface decoration consists of a decorative insert whose edge is adjacent to an area of the surface decoration formed by said cast skin. The edge of the decorative insert is enclosed by the cast skin. The invention also relates to a method for the production of a corresponding surface decoration and to a casting tool for the production of said surface decoration. According to the invention, highly esthetic trim parts can be produced in a highly simple manner.

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An interior door panel, for a vehicle, has a core with at least one zone (2) structured to give a particular appearance and/or comfort. The zone (2), at least at part of its outline, has at least one insert (3) and a covering skin (4). A skirt (5), at least at the level of the periphery, is inserted into a prepared throat (6) at the core. The skirt (5) has a foot (7), at least over part of its length, to protect the zone (2) and block material return during the panel manufacture. Also claimed is a panel manufacturing process where the panel zone (2) is prepared in advance with a foot (7) along at least part of the skirt (5) length. A resin is injected into the mould (8), at least under the zone (2), while the foot (7) blocks a material return.